

# Knowledge Base Article

Product Group: Alignment  
Product: TKSA 60, TKSA 80 Shaft Alignment Systems  
Version: N/A

## Abstract

This article provides two different ways to copy over calibration and license files for the SKF TKSA 60/80 Shaft Alignment Tool.

## Overview

Installation of both files can be done either by USB or by ActiveSync/Windows Mobile Device Center. An instruction on both methods is below.

### Using a USB Memory Stick

1. Copy the contents of "\AutoPlay\Calibration Tool\" from the product CD onto a USB drive. This step must be done from a PC.
2. Copy the calibration file and license file onto the USB drive. This step must be done from a PC.
3. After pressing accept to any error messages that are shown on the TKSA unit, the unit will boot into an unlicensed state. At this point, insert the USB drive into the Display Unit. The unit will copy the calibration and license files over (the Unit ID must match that of which the files belong to).
4. Once the files are copied over, remove the USB drive and either accept the Soft Reset when prompted, or perform a Soft Reset (press 2,7,8,9 simultaneously).
5. The Display Unit will now be licensed with valid calibration.
6. Pair the heads back to the Display Unit as required.

### Using ActiveSync / Windows Mobile Device Center

1. Connect the Display Unit to a PC and browse the folders using ActiveSync (Windows XP) or else Windows Mobile Device Center (Windows 7).
2. Copy the license file to the following location: \Internal Disk\System\

3. Copy the calibration file to the following location: \Internal Disk\System\Resources
4. Once both files have been copied over, perform a Soft Reset (press 2,7,8,9 simultaneously).
5. The Display Unit will now be licensed with valid calibration.
6. Pair the heads back to the Display Unit as required.

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For further assistance, please contact the Technical Support Group by phone at 1-800-523-7514 option 8, or by e-mail at [TSG-CMC@skf.com](mailto:TSG-CMC@skf.com).

